

## METZNER AM 5800 and AM 5850

Outstanding power for your production line



## FEATURES

- Automatic cutting to length
- Multi-stage stripping (AM 5850 also of coaxial cables)
- "Double knife cutting system" for more output
- User friendly software with touch screen
- Cable sections up to 185 mm<sup>2</sup>

## PROCESS OVERVIEW AM 5800 and AM 5850



Cutting of cables and strands Stripping with partial and full pull-off Window stripping Extremely long pull-offs in multiple stages Cutting and stripping of teflon cables Printing and marking



Jacket stripping of multi conductor cables Incise cutting and length slitting Metal braid stripping with protection cap Multi-step stripping

Wire processing Multi-step processing of coaxial cables (AM 5850 only)





## ALL TECHNICAL DETAILS AT A GLANCE

Performance data	AM 5800	AM 5850
Wire size range stranded/solid	185 mm <sup>2</sup>	
Cable diameter max.	35 mm	30 mm
Length interval	0.1 mm	
Typical repeat accuracy	± (1mm + 0.2 % l)	
Feeding speed max.	150 MPM	
Stripping length max. Cable start   Cable end	90-400 mm   0-260 mm	0-400 mm   0-260 mm
Cable length min.   max.	20 mm   999,999 mm	
Wire stripping force	350 N	
Equipment	AM 5800	AM 5850
Cutting system	knife	knife and rotary unit
Feeding system		belt
Cutting	$\checkmark$	$\checkmark$
Stripping with full pull-off	$\checkmark$	√
Stripping with partial pull-off	$\checkmark$	√
Slitting	$\checkmark$	√
Multistage stripping	3 stages on each side	
Ribbon cable	_	_
BOM processing	$\checkmark$	√
Material end recognition	$\checkmark$	√
Cable length compensation	$\checkmark$	√
Recipe data management	$\checkmark$	√
Length measuring system	option	option
Printing interface	option	option
Interface for peripherals	option	option
IT network interface	option	option
Rotary cutting unit		, ✓
Length slitting unit	option	option
Networking / MES interface (Industry 4.0)	option	option
Remote servicing	PC integrated	PC integrated
USB/Ethernet	 ✓	 √
Blades	V blade, Radius V blade, Slitting blade	V blade, Radius V blade, Slitting blade, Rotary blade
Number of pairs of blades in use	2	2
Technical data	AM 5800	AM 5850
Dimensions (L x W x H)	1,010 mm x 970 mm x 1,685 mm	1,376 mm x 970 mm x 1,685 mm
Electrical connection	3~400 V   50/60 Hz   2.6 A	
Compressed air connection	_	6 bar
Weight	180 kg	250 kg
Drive	SPS / PC	
Display	15" touch screen	
Consumption kVA   bar	P: 0.8 kVA   – P: 0.8 kVA   approx. 30 l/min.	
Noise (idle)	< 75dB (A)	